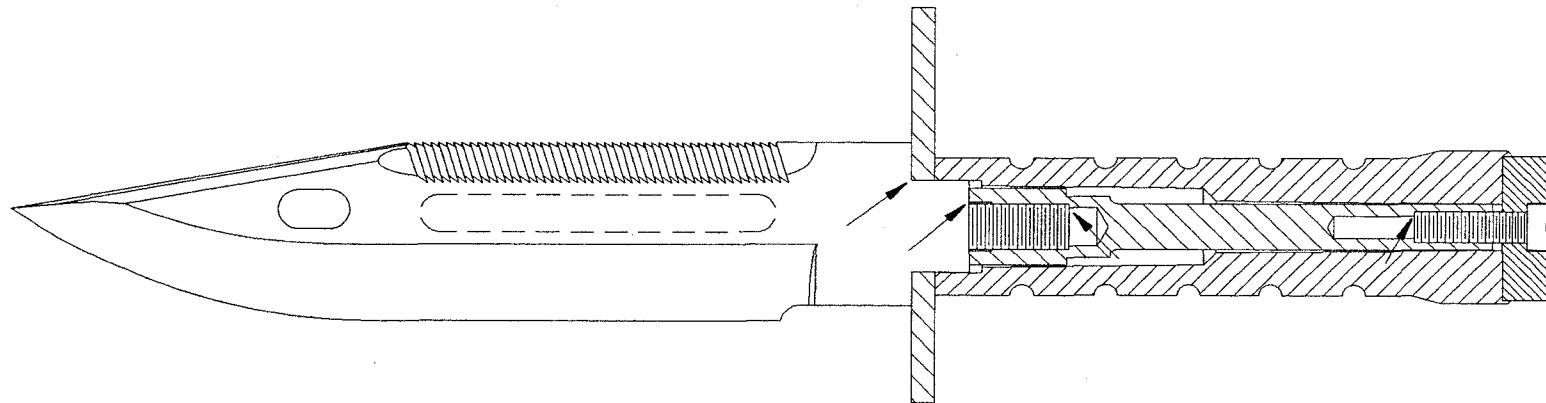


# REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
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↗ SHARP CORNERS AND  
THREADS AT ALL JOINTS

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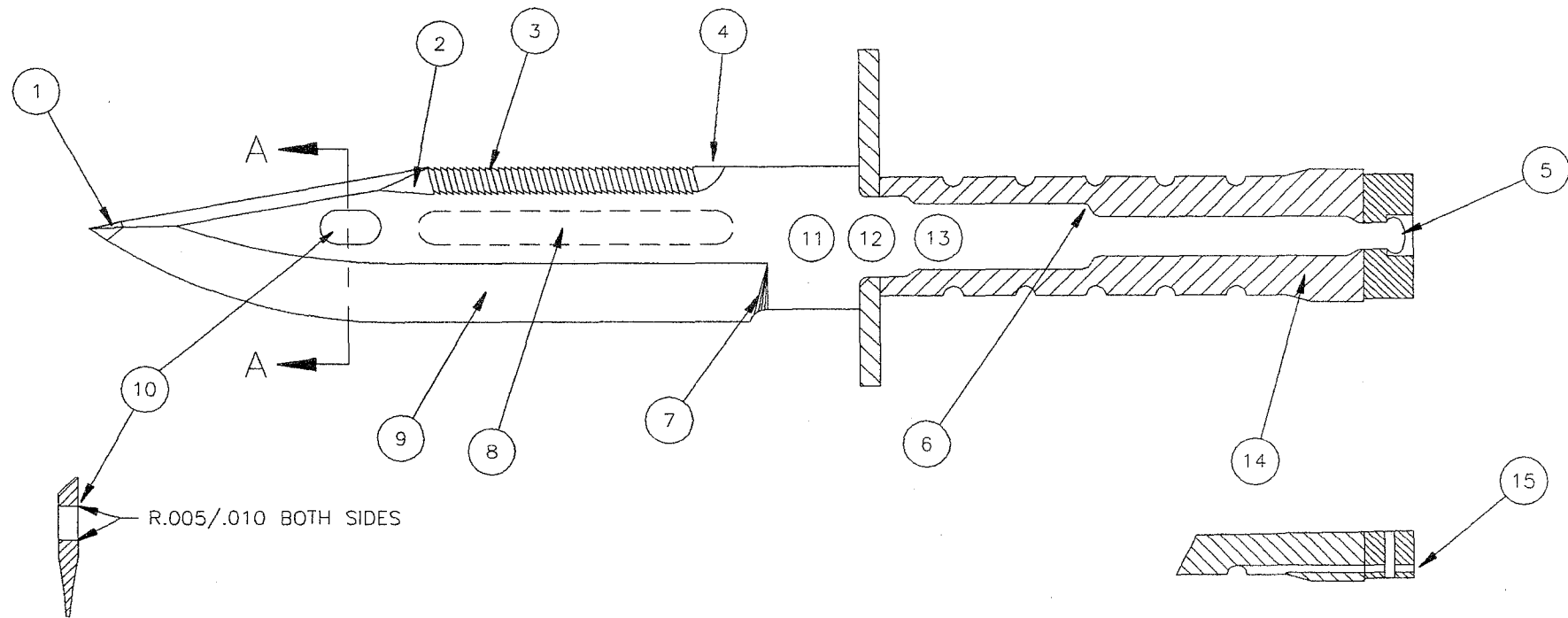
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NOTE UNLESS SPECIFIED		TITLE: M-9 BAYONET HANDLE CUTAWAY		PART NO. FIG. 1	
DECIMALS: XXX ± .005 XX ± .010		MATERIAL:		SIZE A	
FRACTIONAL ± 1/32		ANGULAR ± 0 30'		DRAWING NUMBER: 0188-101 REV.	
DATE: 3/2/94		SCALE:		SHEET 1 OF 1	

NOTES: CURRENT M-9 BAYONET WITH HANDLE ATTACHMENT

# REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
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R.005/.010 BOTH SIDES

## SECTION A-A

ITEM	DESCRIPTION
1	SPEAR TIP (4) SIDED
2	BLEND STRAIGHT
3	R.030 ON ROOT OF SAW TEETH
4	REMOVE 1/2" FROM SAW TEETH
5	RADIAL RIVETING OF TANG END
6	R.060 TYP. INSIDE AND OUTSIDE
7	RADIUS AT FLAT GRIND
8	REMOVE BLOOD GROOVE FAR SIDE
9	FLAT GRIND
10	RADIUS OUTSIDE CORNERS
11	HEAT TREAT DOUBLE TEMPER RC 54/56
12	TANG ANNEAL FULL LENGTH
13	SURFACE FINISH BLACK OXIDE (TITANIUM NITRIDE / BLACK, OPTIONAL)
14	INJECTION MOLD HANDLE TO TANG
15	ROLL PIN DRIVE THRU (2) HOLES


NOTES: PROPOSED MODIFIED M-9 BAYONET

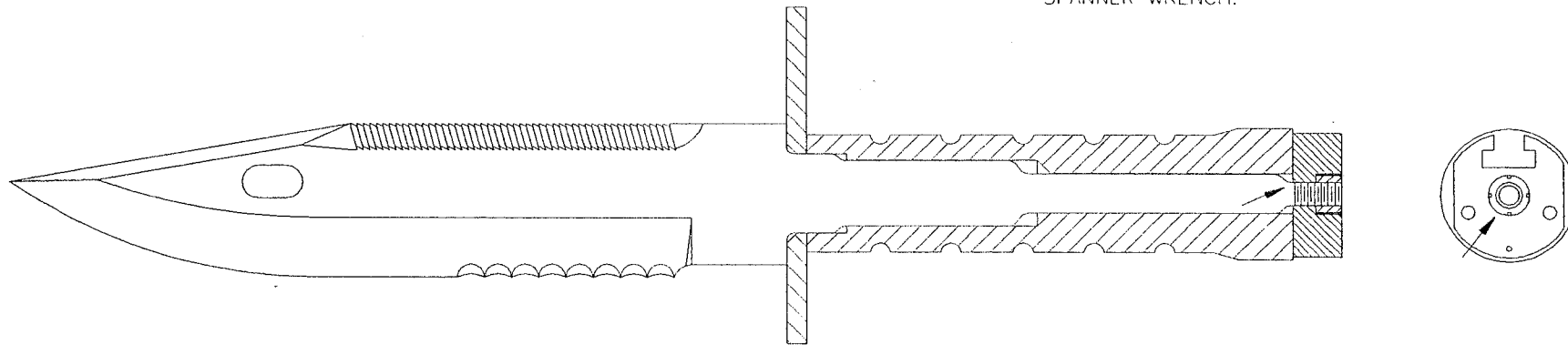
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NOTE UNLESS SPECIFIED	DECIMALS: XXX ±.005 XX ±.010	TITLE: M-9 BAYONET HANDLE CUTAWAY	PART NO. FIG.2
FRACTIONAL ± 1/32	MATERIAL: 425 MOD. MARTINSITIC STAINLESS STEEL	SIZE A	DRAWING NUMBER: 0188-102 REV.
ANGULAR ± 0 30'	DATE: 3/2/94	SCALE:	SHEET 1 OF 1

# REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
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 SPECIAL NUT, DESIGNED TO USE  
 STANDARD LATCH PLATE.  
 NUT IS TIGHTENED WITH A  
 SPANNER WRENCH.



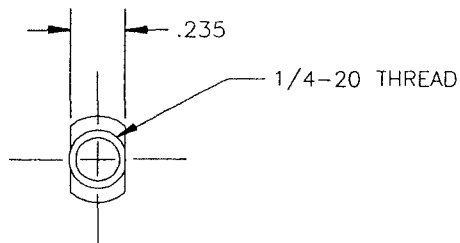
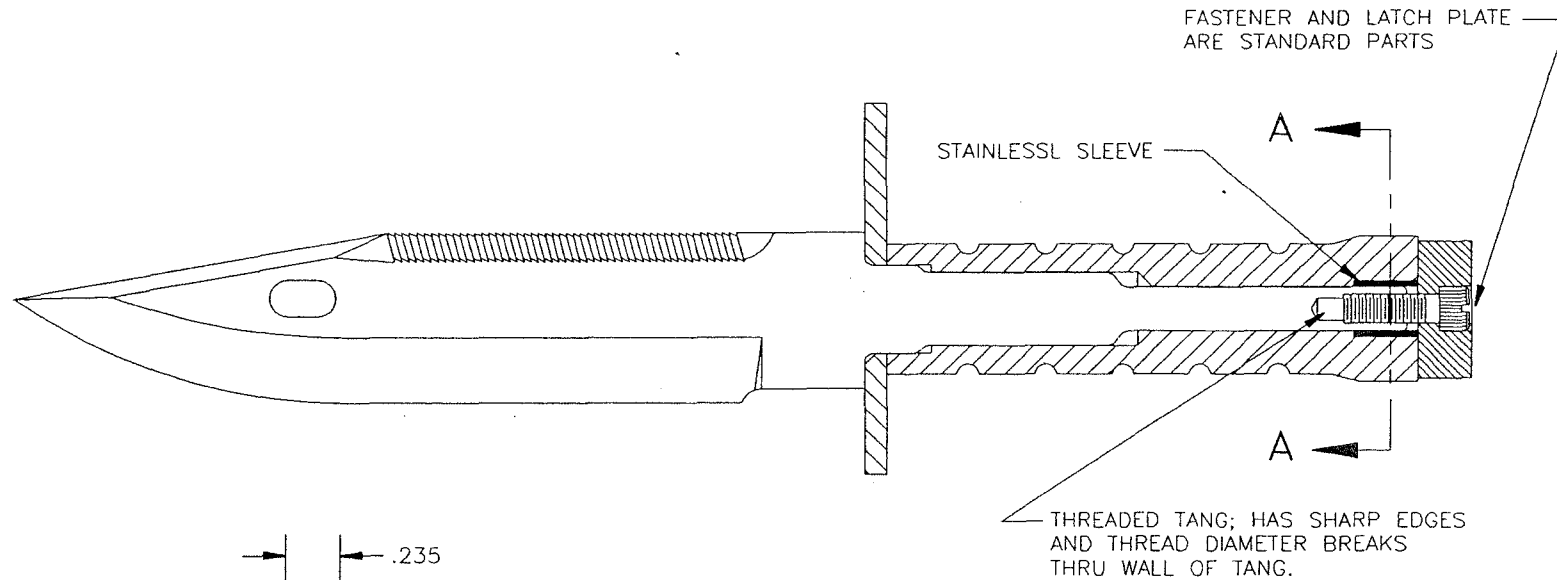
 THREADED TANG; SHARP EDGES  
 ON ROOT OF THREADS.

NOTES:

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		1900 WELD BOULEVARD EL CAJON, CA. 92020 (619) 449-1100	
NOTE UNLESS SPECIFIED		TITLE: M-9 BAYONET HANDLE CUTAWAY	PART NO.
DECIMALS: XXX ±.005 XX ±.010	MATERIAL:	SIZE <b>B</b>	DRAWING NUMBER: 0188-104
FRACTIONAL ± 1/32		DATE:	REV.
ANGULAR ± 0.30'		SCALE:	SHEET OF

# REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
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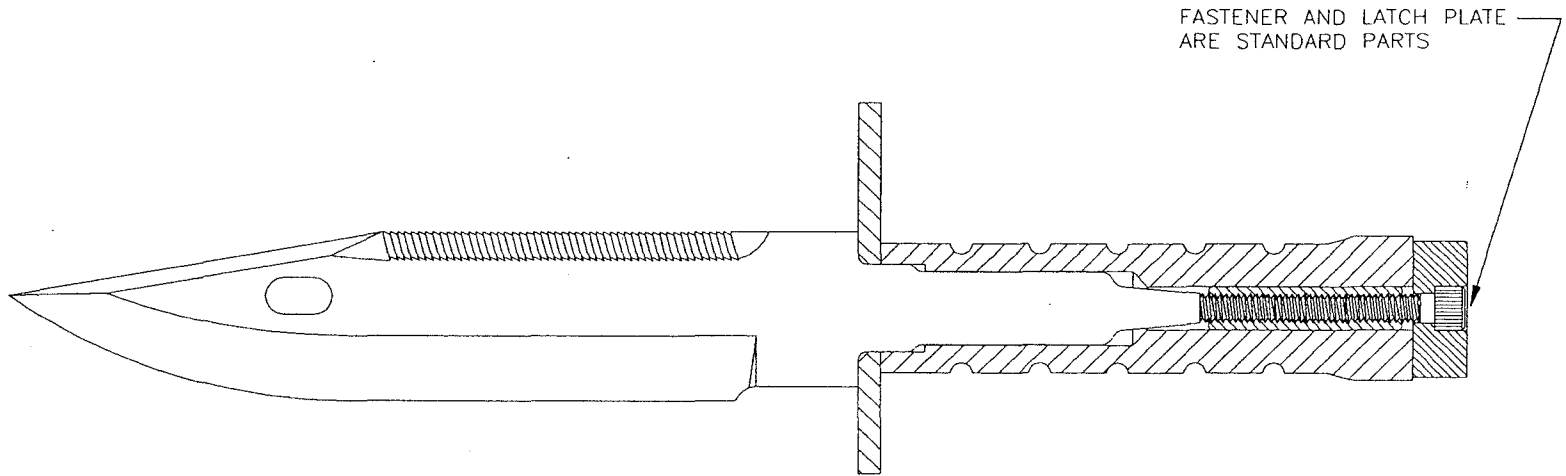
SECTION A-A  
SCALE 2:1

NOTES: ALTERNATIVE HANDLE ATTACHMENT

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NOTE UNLESS SPECIFIED		TITLE:	PART NO.
DECIMALS: XXX ±.005 XX ±.010	MATERIAL:	M-9 BAYONET HANDLE CUTAWAY	
FRACTIONAL ± 1/32		SIZE B	DRAWING NUMBER: 0188-105
ANGULAR ± 0 30'		DATE:	REV.
		SCALE:	SHEET OF

# REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
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		1900 WELD BOULEVARD EL CAJON, CA. 92020 (619) 449-1100	
NOTE UNLESS SPECIFIED		TITLE: M-9 BAYONET HANDLE CUTAWAY	PART NO.
DECIMALS: XXX ±.005 XX ±.010	MATERIAL:	SIZE B	DRAWING NUMBER: 0188-106
FRACTIONAL ± 1/32		DATE:	REV.
ANGULAR ± 0 30'		SCALE:	SHEET OF

NOTES: ALTERNATIVE HANDLE ATTACHMENT

