

INTEROFFICE MEMO

BUCK
KNIVES 

Famous for holding an edge!

DATE: January 20, 1987
TO: All Concerned
FROM: Theodore R. Tarleton, Jr., Quality Assurance Manager
SUBJECT: Nonconforming Material Report

(714) 449-1100
P.O. BOX 1267 • EL CAJON, CA 92022

The following is a list of discrepancies found by DCAS and Phrobis III on the initial production run of MPBS:

- A. Blade:
1. Unauthorized "chevron" mark on blade (reference NMR #0002)
 2. Uneven hollow grind
 - a. Edge thickness
 - b. Hollow grind height - left vs. right
 3. Dip in hollow grind near tip of blade.
 4. Sharpness
 - a. Flat spots
 - b. Rolled edges
 5. Broaching tear - back bone of blade

NOTE: DCAS used Phrobis III drawing for comparison of final product.

EXAMPLE: Saw teeth were counted!

B. Black oxide parts - Cutter Plate, Quillon, and Latch Plate. . .

Future shipments must be corrected for the following. . .

1. Improper cleaning before black oxidizing
2. Black oxide finish - no raw material visible
3. Radius all edges
 - a. No sharp corners
 - b. Burr free

C. Handle

1. Finish - even
2. No heavy parting lines
3. Latch Plate slot parallel